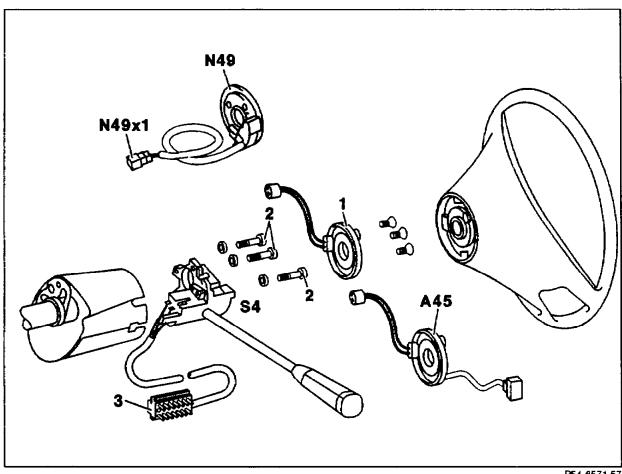
Preceding work: Steering wheel removed (46-610). Cover below instrument panel removed (68-150). Operation no. of operation texts and work units or standard texts and flat rates:



P54-6571-57

Battery ground cable ..... disconnect, reconnect.

Vehicles up to 05/93 with airbag

remove, install. 

Vehicles with 4MATIC

Steering angle sensor (N49) ..... remove, install; unplug connector (N49/1) for this step, plug in.

After connecting the power supply, the steering angle sensor (N49) has to be reactivated. With engine running, turn the steering once from full left to full right lock. The indicator light goes out.

## Vehicles as of 06/93 with contact spiral Contact spiral (A45) ..... remove, install (46–8300). All vehicles Phillips screws (2) ..... screw out, screw in. 14-pin plug (3) for combination switch (S4) below instrument panel ..... disconnect, reconnect. remove from jacket tube panelling, reinstall. Combination switch (S4) .....