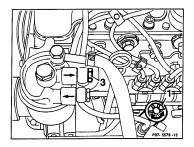
Diesel engines

⚠ WARNING!

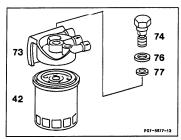
Apply parking brake before performing any work with engine running. Place transmission selector lever in Park position.

A. Engine 603.96

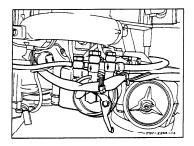
 Loosen mounting screw (1) and remove housing with filter element in downward direction.



 Install new filter element with housing (3) and gasket (4).

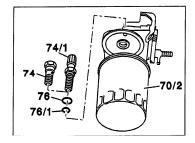


- When starting, injection system will bleed automatically. Run engine at approx. 1500 rpm. Avoid having engine stop. since restarting will require several attempts.
- With engine running, check for leaks.



B. Engine 606

- Loosen mounting screw (74 or 74/1) and remove housing with filter element (70/2) in downward direction.
- Replace filter and O-rings (76, 76/1).



- When starting, injection system will bleed automatically. Run engine at approx. 1500 rpm. Avoid having engine stop, since restarting will require several attempts.
- With engine running, check for leaks.

