G2

AR18.10-P-5031HA

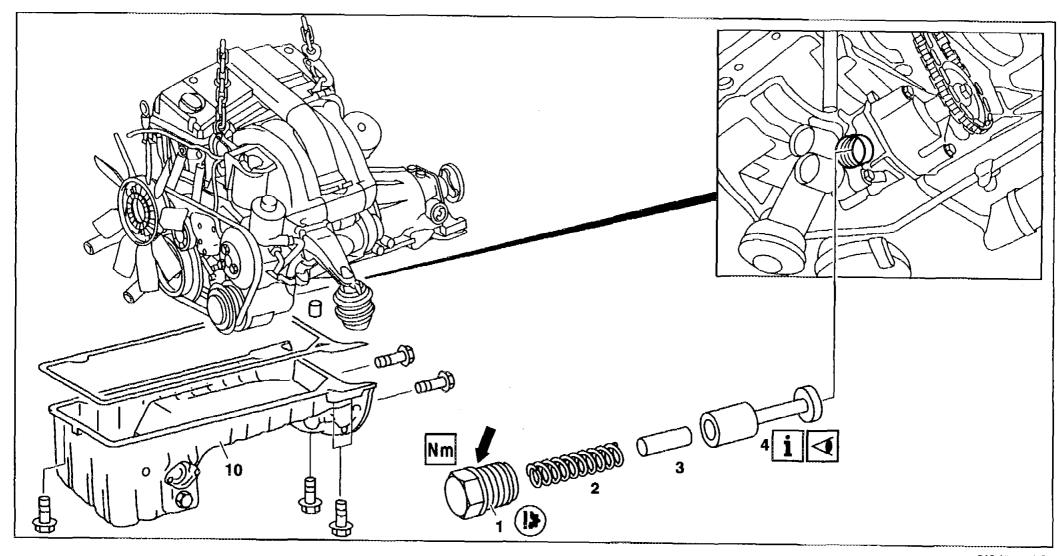
Removing and installing oil pressure relief valve

27.7.94

ENGINE 602.982/983,

604.910 #0 up to 117451, 604.910 #2 up to 25224, 604.912 #0 up to 40685, 604.912 #2 up to 13119, 604.915 #0 up to 740, 604.915 #2 up to 44, 604.917 #0 up to 589, 604.917 #2 up to 39, 605, 606 /

Oil pan



P18.10-0218-09

1 Screw plug

2 Spring

3 Filler pin

4 Control plunger

Modification notes

10.1.98 Oil pump with press-fitted oil pump drive gear see step 2 AR05.20-P-6020HG

XX	Removing, installing			
1	Remove oil pan (10)	Engine 604, 605 in model 202, engine 605, 606 in model 124	AR01.45-P-7500HA	
		Engine 602.982 in model 210	AR01.45-P-7500HW	
		Engine 605, 606 in model 210	AR01.45-P-7500C	
		Engine 604 im Typ 210	AR01.45-P-7500D	
		Engines 606.964 in model 463 and 602.983 in model 461	AR01.45-P-7500GG	
2	Remove screw plug (1)	Screw plug (1) is tensioned by spring (2). i Screw plug (1) seals by means of the tapered seat (arrow).	2).	
	Nm Engine 604, 605, 606 BA18		BA18.10-P-1003-01A	
		Nm Engine 602.982/983	BA18.10-N-1003-01A	
⊯ BT	Oil pump with press-fitted oil pump drive gear		BT18.10-P-0001-01A N17	
3	Remove spring (2), filler pin (3) and control plunger (4)	Inspect for wear. i It should be possible to move the control plunger (4) easily in the hole of the oil pump.		
4	Install in the reverse order			

Nm Oil pump

Number	Designation	·	Engine 602.980/ 982/983/ 984/ 985
BA18.10-N-1003-01A	Screw plug of oil pressure relieve valve in oil pump	Nm	50

Nm Oil pump

Number	Designation		Engine 604, 605, 606
BA18.10-P-1003-01A	Screw plug of oil pressure relieve valve in oil pump	Nm	50