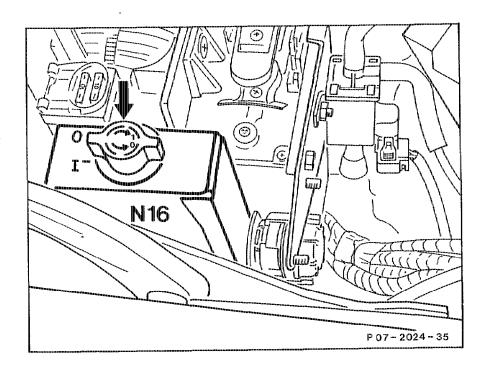
## 15-2193 Removing and installing engine systems control unit (MAS)

Operation No. of operation texts and work units or standard texts and flat rates: 15–2193



# Removal

Locking handle (arrow) ..... turn anti-clockwise from position "1" to position "0".

Engine systems control unit (N16) ..... pull off upward.

#### Installation

Engine systems control unit (N16) . . . . . . . press vertically into connector.

Locking handle (arrow) ...... turn clockwise from position "0" to position "1".

Check that control unit is correctly seated in the connector by turning slightly back and forward.

CIS-E control unit fault memory ..... read out, erase if necessary (see Diagnosis Manual Engine, Volume 2, Index 0).

#### Note

Stored faults which may originate from test work resulting from cables being disconnected or from a simulation, must be erased in the fault memory after completing the work.

### Note

Revision of software on engine systems control unit (MAS). Storage of fault code 3 discontinued.

Production breakpoint: July 1990

Model	Engine	Vehicle ident end no.	Basic version	(AUS)	al version	(USA)
124.031	104.980	B 312083	Х	X	Х	442
124.051	104.980	B 312703	Х	Х	Х	Х
124.091	104.980	F 153839	Х	***	489	***