



Date: October 2004
 Order No.: S-B-40.20/42b, 58.00/130b
 Supersedes: S-B-40.20/42a, 58.00/130a, dated 03/04
 Group: 40, 58

**SUBJECT: MODELS 124/126/129/140/163/168/170/201/202/203/208/210/211/215/220/230/240/463
 VEHICLE ALIGNMENT SPECIFICATIONS AVAILABLE ON SOFTWARE CD**

MBUSA is pleased to announce the **THIRD** release of a software CD, which contains all chassis alignment information, for above noted Models.



NOTE:

- The data on this CD can only be downloaded to the MBUSA approved alignment equipment console (e.g. Hunter, Beissbarth, John Bean) operating the approved DCAG software.
- MB dealers are responsible for installation of this data into their alignment consoles upon receipt.
- This CD is released as an MBUSA Special Tool. Any revised/updated alignment specification versions will be indicated on the label located on the CD itself.
- Chassis alignment data is set via "Ride Height Specifications"

MBUSA Special Tool Number	Group	Cat.	Description	Dealer Net (\$)
900 589 02 22 00	40	/ B	Chassis Alignment CD (Technical Status: 07.04)	\$ 149.00

Note: -This MBUSA Special Tool: 900 589 02 22 00 will be automatically shipped to each MB dealer.
 -900 589 02 22 00 supercedes the previous release 900 589 01 22 00

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Records.

The alignment specifications for all (Worldwide) approved alignment consoles are on this software CD.
Note that only specific models of alignment consoles are approved and available in the USA by MBUSA.

DOS Based Systems (Beissbarth, John Bean) will require an intermediary step on a separate PC to first download the CD data onto 3.5 floppy disks. In the USA, this applies to:

- Beissbarth Models ML 4001, ML 4601
- John Bean Models V6, V7

Windows Based Systems (Hunter) can run the CD directly in the aligner console.

In the USA, this applies to:

- Hunter Model HTA - MB

The following pages provide an overview (Figures 1-3) and the necessary directions to load data into your specific alignment console.

Also please note the language selection.

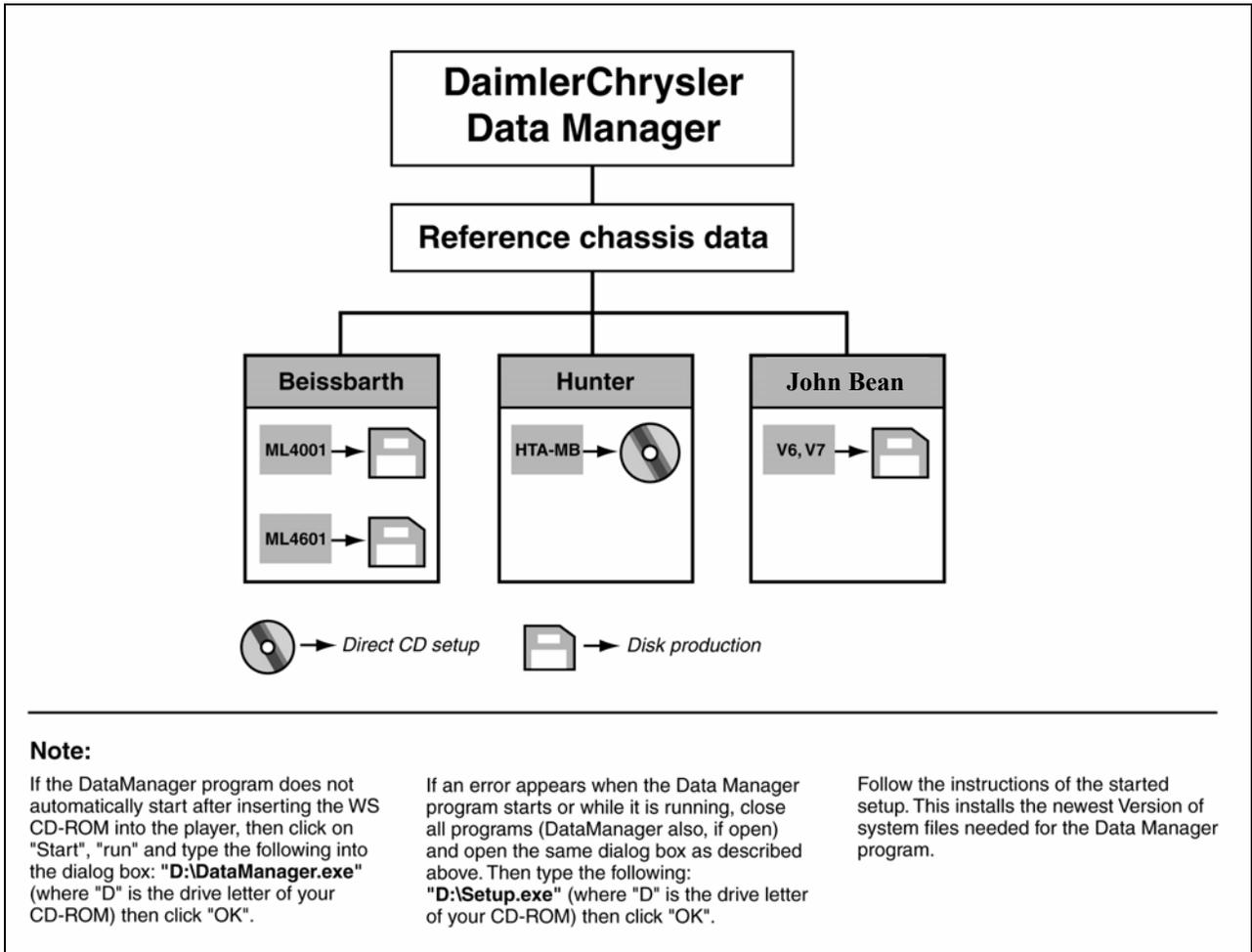


Figure 1

P40.00-2048-06

Update with disk production

applies to: Beissbarth ML4001
Beissbarth ML46001
John Bean V6, V7

Description:

The CD must be inserted into the CD-ROM drive of a standard PC which runs on the Windows operating system.

The manager program is called up automatically and guides the user to the appropriate data record based on the structure shown in Figure 1.

Pressing the Produce disk button copies the data record onto one or several disks (depending on manufacturer).

The disks produced must now be inserted into the chassis alignment system PC, where updating will take place as normal (see equipment manufacturer's update procedure instructions).

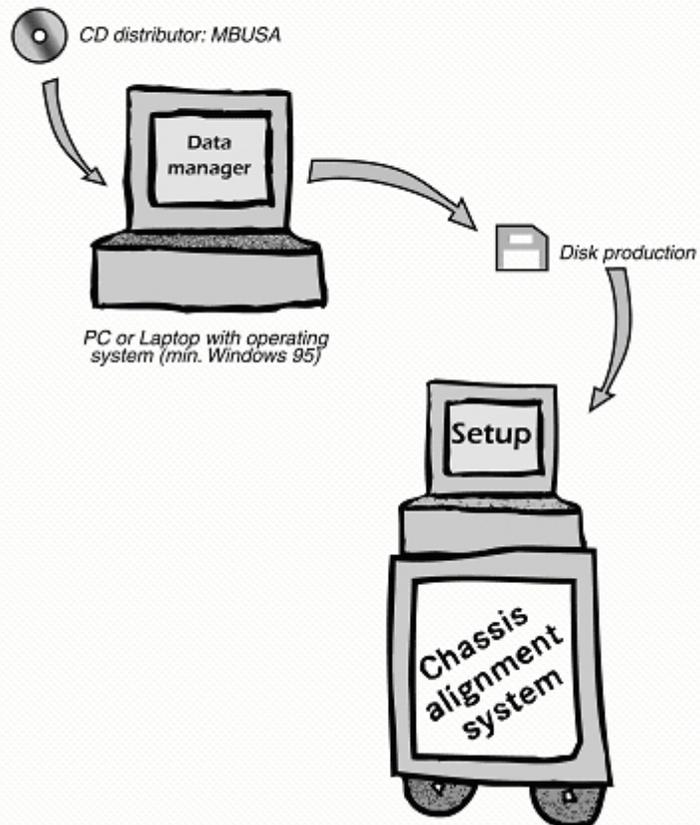


Figure 2

P40.00-2049-06

Update with direct CD setup

applies to: Hunter HTA-MB

Description:

The CD must be inserted into the CD-ROM drive of a standard PC which runs on the Windows operating system.

The manager program is called up automatically and guides the user to the appropriate data record based on the structure shown in Figure 1.

Once the correct data record has been selected, updating is carried out automatically via a setup function.

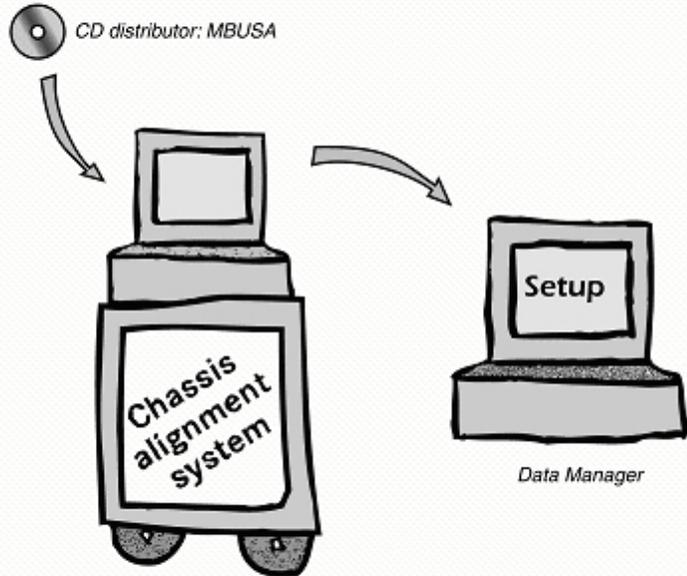


Figure 3

P40.00-2050-06